

## TALCOPRENE® 540TL2 LE NERO - PP

### Description

Polypropylene, homopolymer, mineral filled, heat stabilized, low emission.

### Physical properties

ISO	Value	Unit	Test Standard
Density	1250	kg/m <sup>3</sup>	ISO 1183
Melt flow rate, MFR	5	g/10min	ISO 1133
MFR temperature	230	°C	ISO 1133
MFR load	2.16	kg	ISO 1133

### Mechanical properties

ISO	Value	Unit	Test Standard
Tensile modulus	3500	MPa	ISO 527-2/1A
Tensile stress at yield, 50mm/min	29	MPa	ISO 527-2/1A
Tensile strain at yield, 50mm/min	3.2	%	ISO 527-2/1A
Tensile strain at break, 50mm/min	10	%	ISO 527-2/1A
Flexural modulus, 23°C	3200	MPa	ISO 178
Flexural strength, 23°C	48	MPa	ISO 178
Charpy impact strength, 23°C	25	kJ/m <sup>2</sup>	ISO 179/1eU
Charpy notched impact strength, 23°C	2.6	kJ/m <sup>2</sup>	ISO 179/1eA

### Thermal properties

ISO	Value	Unit	Test Standard
DTUL at 1.8 MPa	74	°C	ISO 75-1, -2
Flammability @1.6mm nom. thickn.	HB	class	UL 94

### Typical injection moulding processing conditions

#### Pre Drying

	DryTime	DryTemp
max	3 h	100 °C
min	2 h	80 °C

#### Temperature

	CavTemp	MTemp	Z3Temp	Z2Temp	Z1Temp
max	60 °C	250 °C	240 °C	230 °C	210 °C
min	30 °C	230 °C	220 °C	210 °C	190 °C

### Other text information

#### Longer pre-drying times/storage

This product should be stored in a covered facility and kept away from moisture and heat.

### Characteristics

#### Product Categories

Low emission, Mineral reinforced

#### Processing

Injection molding